

Service
Training
Calibration
Certification
Maintenance

Universal Thermal Services
Allen R. Hildebrand (President)
E7064 Knopp Road
Manawa, Wisconsin 54949
Phone -- Fax 920-596-2983
uts@wolfnet.net

Praxair / Miller Thermal 3620/3610 Certificate of Calibration

Form Number: F-335-057 Rev. AD 14-Feb-12

Work Instructions: WI-057 Rev. A 15-Feb-10

Certificate Number : 2023-544

Page: 1 of 10

Customer:	Universal Thermal	Console:	Miller Thermal 3620
Address:	217 Center St	Serial Number:	KC260043
City:	Manawa	Device ID Number:	None
State:	WI	Booth Number:	Plasma
Zip:	54949	Calibration as Received:	
Name:	Allen Hildebrand	With in 5%:	Yes
Phone Number:	920-596-2983	Adjustments:	No

N.I.S.T. Instruments Used for This Calibration

Test Instrument:	Press. Transducer	Test Instrument:	Multi Meter
Make:	Fluke	Make:	Fluke
Model:	PV350	Model:	87V
Serial Number:	PM-27	Serial Number:	MM-13
Next Calibration Due:	12-May-24	Next Calibration Due:	24-May-24

Test Instrument: Low Flow	Mass Flow Meter	Test Instrument: Med.	Mass Flow Meter
Make:	Alicat 75 scfh	Make:	Alicat 400 scfh
Model:	PCU50SLPM	Model:	PCU250SLPM
Serial Number:	282154	Serial Number:	282155
Next Calibration Due:	7-Sep-24	Next Calibration Due:	7-Sep-24

Equipment Specifications

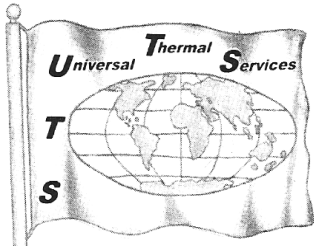
Gas Orifices:	Sizes	Gas	Flow [FS]	In The % of Deviation Column of Each Sheet After This Sheet Is The Manufacture Specifications, or Better, For The Individual Device
Primary Gas:	#56	Argon	511.1	0-3% Green is Acceptable 3.1-5% Orange is Alert 5.1% -> Red Is Fail
Primary Gas:	#80	Helium	110.3	
Secondary Gas:	#97 or #103	Hydrogen	31.4 or 7.3	
Powder Carrier Gas:	#77	Argon	46.2	

	Door Switch Safety Test: Pass Argon Supply Test: Pass Carrier Gas Back PSI #1 & #2: Pass System Checked for Gas Leaks: Pass Water Flow Switch: Pass
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Notes:

Calibrated By:	Jeremy Bailey	Calibration Due:	14-Nov-24
Calibrated Date:	14-Nov-23	Signature:	

All instruments have been calibrated against standards traceable to NIST. This Certification Sheet must not be altered in any way!



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Customer: Universal Thermal

Amperage Display

Form Number: F-335-057 Rev. AD 14-Feb-12

Certificate Number: 2023-544

Page: 2 of 10

Console:	Miller Thermal 3620	Serial Number:	KC260043
Device ID Number:	N/A	Booth Number:	Plasma
Device Under Test:	Amp Meter		

Testing Instrument:	Multi Meter	87V	Serial Number:	MM-13	Testing Instrument:	Amp Clamp Meter	i1010	Serial Number:	AC-44
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Pressure Full Scale [FS] = 1500 Amps

Amps Set Point	Amp Meter Display Reading	As Found NIST Meter	As Found Amps Deviation	As Found Amps % Deviation	Tolerances Pass/Fail	As Left NIST Meter	As Left Amps Deviation	As Left Amps % Deviation	Tolerances Pass/Fail
500	500	495	-5.0	-0.3	Pass	495	-5.0	-0.3	Pass
600	600	583	-17.0	-1.1	Pass	583	-17.0	-1.1	Pass
700	700	680	-20.0	-1.3	Pass	680	-20.0	-1.3	Pass
800	800	780	-20.0	-1.3	Pass	780	-20.0	-1.3	Pass
900	900	882	-18.0	-1.2	Pass	882	-18.0	-1.2	Pass
1000	1000	983	-17.0	-1.1	Pass	983	-17.0	-1.1	Pass

Volts Display

Console:	Miller Thermal 3620	Serial Number:	KC260043
Device ID Number:	N/A	Booth Number:	Plasma
Device Under Test:	Volt Meter		

Testing Instrument:	Multi Meter	87V	Serial Number:	MM-13
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Volts Full Scale [FS] = 200 Volts

Volt Meter Set Point	Volt Meter Display Reading	As Found NIST Meter	As Found Volts Deviation	As Found Volts % Deviation	Tolerances Pass/Fail	As Left NIST Meter	As Left Volts Deviation	As Left Volts % Deviation	Tolerances Pass/Fail
27.5	27.5	27.4	-0.1	-0.1	Pass	27.4	-0.1	-0.1	Pass
28.2	28.2	28.0	-0.2	-0.1	Pass	28.0	-0.2	-0.1	Pass
32.4	32.4	32.3	-0.1	-0.1	Pass	32.3	-0.1	-0.1	Pass
34.5	34.5	34.4	-0.1	-0.1	Pass	34.4	-0.1	-0.1	Pass
36.5	36.5	36.3	-0.2	-0.1	Pass	36.3	-0.2	-0.1	Pass
38.5	38.5	38.2	-0.3	-0.1	Pass	38.2	-0.3	-0.1	Pass

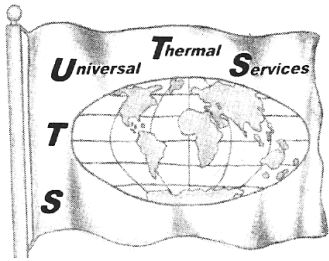
Calibrated By: Jeremy Bailey

Calibrated Date: 14-Nov-23

Calibration Due: 14-Nov-24

Signature:

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Customer: Universal Thermal

Arc Gas Gauge [P1]

Form Number: F-335-057 Rev. AC 31-Dec-13

Certificate Number: 2023-544

Page: 3 of 10

Console:	Miller Thermal 3620	Serial Number:	KC260043
Device ID Number:	N/A	Booth Number:	Plasma
Device Under Test:	Arc Gas P1		

Testing Instrument:	Multi Meter	87V	Serial Number:	MM-13	Testing Instrument:	Press. Transducer	PV350	Serial Number:	PM-27
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Pressure Full Scale [FS] = 300 PSI

Pressure (PSI) Set Point	As Found Gauge Setting	As Found NIST Pressure	As Found PSI Deviation	As Found PSI % of Deviation	Tolerance Pass / Fail	As Left NIST Pressure	As Left PSI Deviation	As Left PSI % Deviation	Tolerance Pass / Fail
10	10	11.0	1.0	0.3	Pass	11.0	1.0	0.3	Pass
30	30	31.0	1.0	0.3	Pass	31.0	1.0	0.3	Pass
50	50	51.2	1.2	0.4	Pass	51.2	1.2	0.4	Pass
70	70	70.9	0.9	0.3	Pass	70.9	0.9	0.3	Pass
90	90	91.5	1.5	0.5	Pass	91.5	1.5	0.5	Pass
110	110	111.4	1.4	0.5	Pass	111.4	1.4	0.5	Pass
130	130	131.5	1.5	0.5	Pass	131.5	1.5	0.5	Pass

Arc Gas Pressure [P2]

Console:	Miller Thermal 3620	Serial Number:	KC260043
Device ID Number:	N/A	Booth Number:	Plasma
Device Under Test:	Arc Gas P2		

Testing Instrument:	Multi Meter	87V	Serial Number:	MM-13	Testing Instrument:	Press. Transducer	PV350	Serial Number:	PM-27
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Pressure Full Scale [FS] = 160 PSI

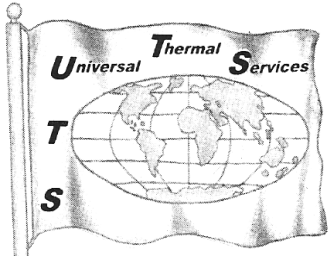
Pressure (PSI) Set Point	As Found Gauge Setting	As Found NIST Pressure	As Found PSI Deviation	As Found PSI % of Deviation	Tolerance Pass / Fail	As Left NIST Pressure	As Left PSI Deviation	As Left PSI % Deviation	Tolerance Pass / Fail
10	10	10.9	0.9	0.6	Pass	10.9	0.9	0.6	Pass
30	30	31.0	1.0	0.6	Pass	31.0	1.0	0.6	Pass
50	50	51.0	1.0	0.6	Pass	51.0	1.0	0.6	Pass
70	70	71.5	1.5	0.9	Pass	71.5	1.5	0.9	Pass
90	90	91.5	1.5	0.9	Pass	91.5	1.5	0.9	Pass
110	110	110.9	0.9	0.6	Pass	110.9	0.9	0.6	Pass
130	130	131.0	1.0	0.6	Pass	131.0	1.0	0.6	Pass

Calibrated By: Jeremy Bailey
Calibrated Date: 14-Nov-23

Calibration Due: 14-Nov-24

Signature:

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Customer: Universal Thermal

Aux Gas Gauge [P1]

Form Number: F-335-057 Rev. AD 14-Feb-12

Certificate Number: 2023-544

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Console:	Miller Thermal 3620	Serial Number:	KC260043
Device ID Number:	N/A	Booth Number:	Plasma
Device Under Test:	Aux Gas P1		

Testing Instrument:	Multi Meter	87V	Serial Number:	MM-13	Testing Instrument:	Press. Transducer	PV350	Serial Number:	PM-27
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Pressure Full Scale [FS] = 300 PSI

Pressure (PSI) Set Point	As Set Gauge Setting	As Found NIST Pressure	As Found PSI Deviation	As Found PSI % of Deviation	Tolerances Pass/Fail	As Left NIST Pressure	As Left PSI Deviation	As Left PSI % Deviation	Tolerances Pass/Fail
10	10	10.3	0.3	0.1	Pass	10.3	0.3	0.1	Pass
30	30	30.2	0.2	0.1	Pass	30.2	0.2	0.1	Pass
50	50	50.4	0.4	0.1	Pass	50.4	0.4	0.1	Pass
70	70	70.4	0.4	0.1	Pass	70.4	0.4	0.1	Pass
90	90	90.6	0.6	0.2	Pass	90.6	0.6	0.2	Pass
110	110	111.3	1.3	0.4	Pass	111.3	1.3	0.4	Pass
130	130	131.3	1.3	0.4	Pass	131.3	1.3	0.4	Pass
150	150	151.3	1.3	0.4	Pass	151.3	1.3	0.4	Pass

Aux Gas Pressure [P2]

Console:	Miller Thermal 3620	Serial Number:	KC260043
Device ID Number:	N/A	Booth Number:	Plasma
Device Under Test:	Aux Gas P2		

Testing Instrument:	Multi Meter	87V	Serial Number:	MM-13	Testing Instrument:	Press. Transducer	PV350	Serial Number:	PM-27
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Pressure Full Scale [FS] = 160 PSI

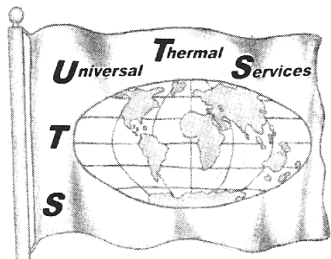
Pressure (PSI) Set Point	As Set Gauge Setting	As Found NIST Pressure	As Found PSI Deviation	As Found PSI % of Deviation	Tolerances Pass/Fail	As Left NIST Pressure	As Left PSI Deviation	As Left PSI % Deviation	Tolerances Pass/Fail
10	10	10.3	0.3	0.2	Pass	10.3	0.3	0.2	Pass
30	30	30.7	0.7	0.4	Pass	30.7	0.7	0.4	Pass
50	50	50.7	0.7	0.4	Pass	50.7	0.7	0.4	Pass
70	70	70.5	0.5	0.3	Pass	70.5	0.5	0.3	Pass
90	90	90.6	0.6	0.4	Pass	90.6	0.6	0.4	Pass
110	110	111.0	1.0	0.6	Pass	111.0	1.0	0.6	Pass
130	130	131.0	1.0	0.6	Pass	131.0	1.0	0.6	Pass
150	150	151.0	1.0	0.6	Pass	151.0	1.0	0.6	Pass

Calibrated By: Jeremy Bailey
Calibrated Date: 14-Nov-23

Calibration Due: 14-Nov-24

Signature:

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Customer: Universal Thermal

#1 Carrier Gas Gauge [P1]

Form Number: F-335-057 Rev. AD 14-Feb-12

Certificate Number: 2023-544

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Console:	Miller Thermal 3620	Serial Number:	KC260043
Device ID Number:	N/A	Booth Number:	Plasma
Device Under Test:	#1 Carrier Gas P1		

Testing Instrument:	Multi Meter	87V	Serial Number:	MM-13	Testing Instrument:	Press. Transducer	PV350	Serial Number:	PM-27
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Pressure Full Scale [FS] = 200 PSI

Pressure (PSI) Set Point	As Set Gauge Setting	As Found NIST Pressure	As Found PSI Deviation	As Found PSI % of Deviation	Tolerances Pass/Fail	As Left NIST Pressure	As Left PSI Deviation	As Left PSI % Deviation	Tolerances Pass/Fail
20	20	20.4	0.4	0.2	Pass	20.4	0.4	0.2	Pass
30	30	30.7	0.7	0.4	Pass	30.7	0.7	0.4	Pass
40	40	40.7	0.7	0.4	Pass	40.7	0.7	0.4	Pass
50	50	50.9	0.9	0.4	Pass	50.9	0.9	0.4	Pass
60	60	61.0	1.0	0.5	Pass	61.0	1.0	0.5	Pass
70	70	71.0	1.0	0.5	Pass	71.0	1.0	0.5	Pass
80	80	81.0	1.0	0.5	Pass	81.0	1.0	0.5	Pass
90	90	91.0	1.0	0.5	Pass	91.0	1.0	0.5	Pass

#1 Carrier Gas Gauge [P2]

Console:	Miller Thermal 3620	Serial Number:	KC260043
Device ID Number:	N/A	Booth Number:	Plasma
Device Under Test:	#1 Carrier Gas P2		

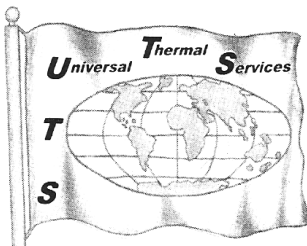
Testing Instrument:	Multi Meter	87V	Serial Number:	MM-13	Testing Instrument:	Press. Transducer	PV350	Serial Number:	PM-27
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Pressure Full Scale [FS] = 100 PSI

Pressure (PSI) Set Point	As Set Gauge Setting	As Found NIST Pressure	As Found PSI Deviation	As Found PSI % of Deviation	Tolerances Pass/Fail	As Left NIST Pressure	As Left PSI Deviation	As Left PSI % Deviation	Tolerances Pass/Fail
10	10	11.0	1.0	1.0	Pass	11.0	1.0	1.0	Pass
20	20	21.0	1.0	1.0	Pass	21.0	1.0	1.0	Pass
30	30	31.0	1.0	1.0	Pass	31.0	1.0	1.0	Pass
40	40	41.0	1.0	1.0	Pass	41.0	1.0	1.0	Pass
50	50	51.1	1.1	1.1	Pass	51.1	1.1	1.1	Pass
60	60	61.1	1.1	1.1	Pass	61.1	1.1	1.1	Pass
70	70	71.1	1.1	1.1	Pass	71.1	1.1	1.1	Pass
80	80	81.1	1.1	1.1	Pass	81.1	1.1	1.1	Pass

Calibrated By:	Jeremy Bailey	Calibration Due:	14-Nov-24	Signature:	
Calibrated Date:	14-Nov-23				

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Customer: Universal Thermal

#2 Carrier Gas Gauge [P1]

Form Number: F-335-057 Rev. AD 14-Feb-12

Certificate Number: 2023-544

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Console:	Miller Thermal 3620	Serial Number:	KC260043
Device ID Number:	N/A	Booth Number:	Plasma
Device Under Test:	#2 Carrier Gas P1		

Testing Instrument:	Multi Meter	87V	Serial Number:	MM-13	Testing Instrument:	Press. Transducer	PV350	Serial Number:	PM-27
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Pressure Full Scale [FS] = 200 PSI

Pressure (PSI) Set Point	As Set Gauge Setting	As Found NIST Pressure	As Found PSI Deviation	As Found PSI % of Deviation	Tolerances Pass/Fail	As Left NIST Pressure	As Left PSI Deviation	As Left PSI % of Deviation	Tolerances Pass/Fail
20	20	19.7	-0.3	-0.2	Pass	19.7	-0.3	-0.2	Pass
30	30	30.1	0.1	0.1	Pass	30.1	0.1	0.1	Pass
40	40	41.0	1.0	0.5	Pass	41.0	1.0	0.5	Pass
50	50	51.0	1.0	0.5	Pass	51.0	1.0	0.5	Pass
60	60	61.0	1.0	0.5	Pass	61.0	1.0	0.5	Pass
70	70	71.2	1.2	0.6	Pass	71.2	1.2	0.6	Pass
80	80	81.2	1.2	0.6	Pass	81.2	1.2	0.6	Pass
90	90	91.2	1.2	0.6	Pass	91.2	1.2	0.6	Pass

#2 Carrier Gas Gauge [P2]

Console:	Miller Thermal 3620	Serial Number:	KC260043
Device ID #:	N/A	Booth Number:	Plasma
Device Under Test:	#2 Carrier Gas P2		

Testing Instrument:	Multi Meter	87V	Serial Number:	MM-13	Testing Instrument:	Press. Transducer	PV350	Serial Number:	PM-27
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Pressure Full Scale [FS] = 100 PSI

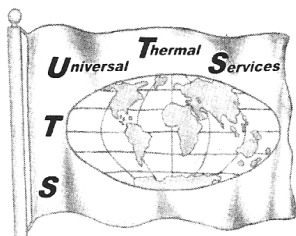
Pressure (PSI) Set Point	As Set Gauge Setting	As Found NIST Pressure	As Found PSI Deviation	As Found PSI % of Deviation	Tolerances Pass/Fail	As Left NIST Pressure	As Left PSI Deviation	As Left PSI % of Deviation	Tolerances Pass/Fail
10	10	10.4	0.4	0.4	Pass	10.4	0.4	0.4	Pass
20	20	20.4	0.4	0.4	Pass	20.4	0.4	0.4	Pass
30	30	30.1	0.1	0.1	Pass	30.1	0.1	0.1	Pass
40	40	40.4	0.4	0.4	Pass	40.4	0.4	0.4	Pass
50	50	49.8	-0.2	-0.2	Pass	49.8	-0.2	-0.2	Pass
60	60	59.8	-0.2	-0.2	Pass	59.8	-0.2	-0.2	Pass
70	70	69.6	-0.4	-0.4	Pass	69.6	-0.4	-0.4	Pass
80	80	79.6	-0.4	-0.4	Pass	79.6	-0.4	-0.4	Pass

Calibrated By: Jeremy Bailey
Calibrated Date: 14-Nov-23

Calibration Due: 14-Nov-24

Signature:

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Customer: Universal Thermal

Argon Flow

Form Number: F-335-057 Rev. AD 14-Feb-12

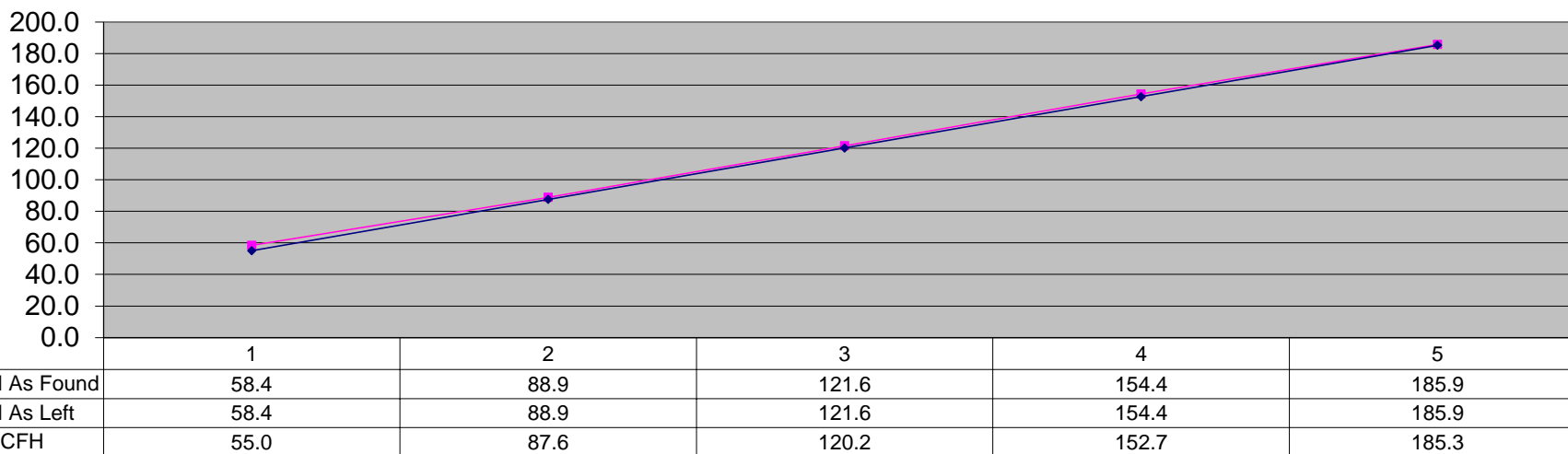
Certificate Number: 2023-544

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Console:	Miller Thermal 3620	Serial Number:	KC260043
Device ID Number:	N/A	Booth Number:	Plasma
Device Under Test:	#56 orifice	Scale Rate:	Flow is in SCFH
		Full Flow SCFH [FS]:	511.12
		Type of Gas:	Argon

Testing Instrument: Mass Flow Meter Alicat 400 scfh Serial Number: 282155

Primary Arc Gas Gauge Set Point	Critical Orifices SCFH Converted	As Found NIST SCFH	As Found Actual SCFH	As Found Actual SCFH Deviation	As Found SCFH % Deviation	Tolerances Pass/Fail	As Left NIST SCFH	As Left SCFH Deviation	As Left SCFH % Deviation	Tolerances Pass/Fail
20	55.0	58.4	58.4	3.4	0.7	Pass	58.4	3.4	0.7	Pass
40	87.6	88.9	88.9	1.3	0.3	Pass	88.9	1.3	0.3	Pass
60	120.2	121.6	121.6	1.4	0.3	Pass	121.6	1.4	0.3	Pass
80	152.7	154.4	154.4	1.7	0.3	Pass	154.4	1.7	0.3	Pass
100	185.3	185.9	185.9	0.6	0.1	Pass	185.9	0.6	0.1	Pass



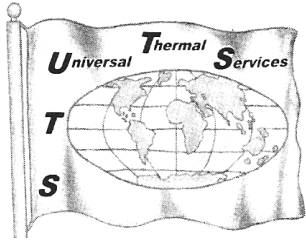
Calibrated By: Jeremy Bailey

Calibrated Date: 14-Nov-23

Calibration Due: 14-Nov-24

Signature:

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Customer: Universal Thermal

Helium Flow

Form Number: F-335-057 Rev. AD 14-Feb-12

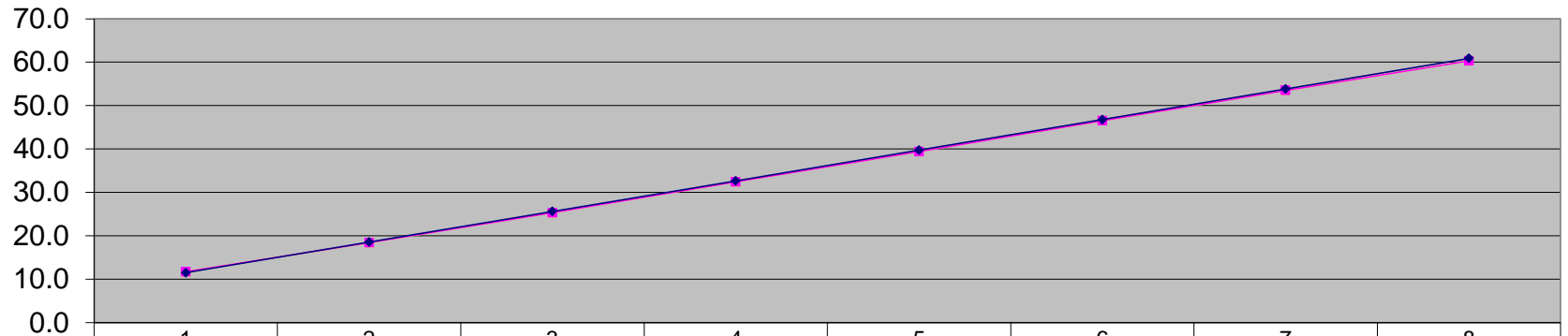
Certificate Number: 2023-544

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Console:	Miller Thermal 3620	Serial Number:	KC260043
Device ID Number:	N/A	Booth Number:	Plasma
Device Under Test:	#80 orifice	Scale Rate:	Flow is in SCFH
		Full Flow SCFH [FS]:	110.28
		Type of Gas:	Helium

Testing Instrument: Mass Flow Meter Alicat 75 scfh Serial Number: 282154

Set Point Pressure	Critical Orifices SCFH Converted	As Found NIST SCFH	As Found Actual SCFH	As Found SCFH % Deviation	Tolerances Pass/Fail	As Left NIST SCFH	As Left SCFH Deviation	As Left SCFH % Deviation	Tolerances Pass/Fail
20	11.5	11.7	0.2	0.2	Pass	11.7	0.2	0.2	Pass
40	18.5	18.4	-0.1	-0.1	Pass	18.4	-0.1	-0.1	Pass
60	25.6	25.3	-0.3	-0.3	Pass	25.3	-0.3	-0.3	Pass
80	32.6	32.4	-0.2	-0.2	Pass	32.4	-0.2	-0.2	Pass
100	39.7	39.4	-0.3	-0.3	Pass	39.4	-0.3	-0.3	Pass
120	46.8	46.5	-0.3	-0.2	Pass	46.5	-0.3	-0.2	Pass
140	53.8	53.5	-0.3	-0.3	Pass	53.5	-0.3	-0.3	Pass
160	60.9	60.3	-0.6	-0.5	Pass	60.3	-0.6	-0.5	Pass



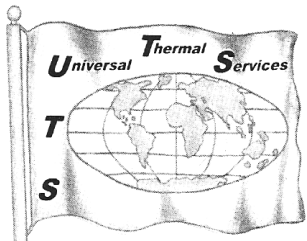
Flow SCFH As Found	11.7	18.4	25.3	32.4	39.4	46.5	53.5	60.3
Flow SCFH As Left	11.7	18.4	25.3	32.4	39.4	46.5	53.5	60.3
Set Point SCFH	11.5	18.5	25.6	32.6	39.7	46.8	53.8	60.9

Calibrated By: Jeremy Bailey
Calibrated Date: 14-Nov-23

Calibration Due: 14-Nov-24

Signature:

All instruments have been calibrated against standards traceable to NIST. This Certification Sheet must not be altered in any way!



Service
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Calibration
Certification
Maintenance

Universal Thermal Services
Allen R. Hildebrand (President)
E7064 Knopp Road
Manawa, Wisconsin 54949
Phone – Fax 920-596-2983
uts@wolfnet.net

Customer: Universal Thermal

Argon Carrier Flow #1

Form Number: F-335-057 Rev. AD 14-Feb-12

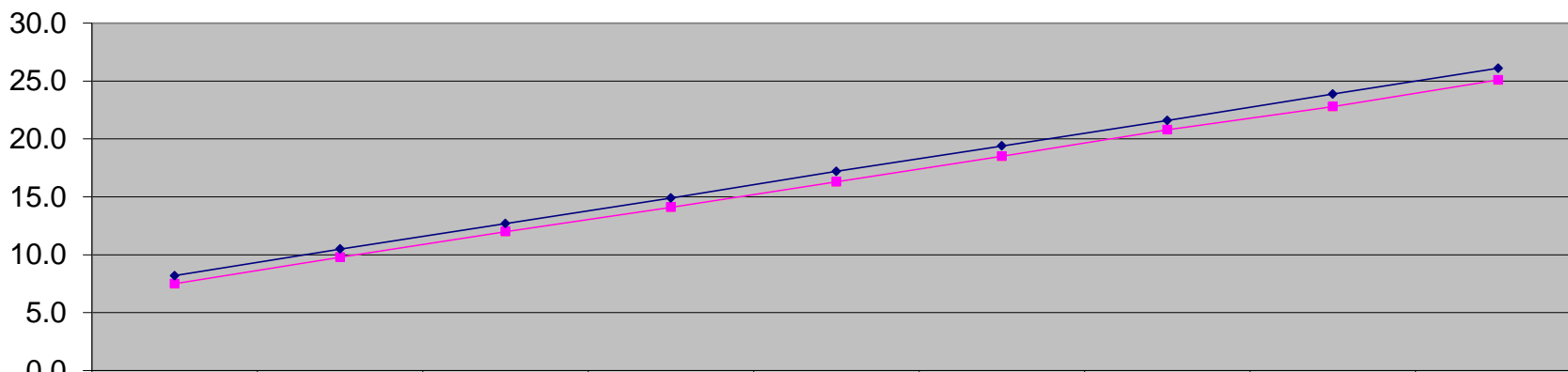
Certificate Number: 2023-544

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Console:	Miller Thermal 3620	Serial Number:	KC260043
Device ID Number:	N/A	Booth Number:	Plasma
Device Under Test:	#77 orifice	Scale Rate:	Flow is in SCFH
		Full Flow SCFH [FS]:	46.22
		Type of Gas:	Argon

Testing Instrument:	Mass Flow Meter	Alicat 75 scfh	Serial Number:	282154
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Carrier Gas #1 Gauge Set Point PSI	Critical Orifices SCFH Converted	As Found NIST SCFH	As Found Actual SCFH Deviation	As Found SCFH % Deviation	Tolerances Pass/Fail	As Left NIST SCFH	As Left SCFH Deviation	As Left SCFH % Deviation	Tolerances Pass/Fail
20	8.2	7.5	-0.7	-1.4	Pass	7.5	-0.7	-1.4	Pass
30	10.5	9.8	-0.7	-1.4	Pass	9.8	-0.7	-1.4	Pass
40	12.7	12.0	-0.7	-1.4	Pass	12.0	-0.7	-1.4	Pass
50	14.9	14.1	-0.8	-1.6	Pass	14.1	-0.8	-1.6	Pass
60	17.2	16.3	-0.9	-1.9	Pass	16.3	-0.9	-1.9	Pass
70	19.4	18.5	-0.9	-1.9	Pass	18.5	-0.9	-1.9	Pass
80	21.6	20.8	-0.8	-1.6	Pass	20.8	-0.8	-1.6	Pass
90	23.9	22.8	-1.1	-2.2	Pass	22.8	-1.1	-2.2	Pass
100	26.1	25.1	-1.0	-2.1	Pass	25.1	-1.0	-2.1	Pass

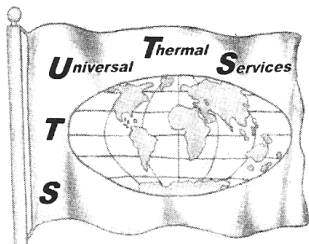


	1	2	3	4	5	6	7	8	9
—▲— Flow SCFH As Found	7.5	9.8	12.0	14.1	16.3	18.5	20.8	22.8	25.1
—■— Flow SCFH As Left	7.5	9.8	12.0	14.1	16.3	18.5	20.8	22.8	25.1
—◆— Set Point SCFH	8.2	10.5	12.7	14.9	17.2	19.4	21.6	23.9	26.1

Calibrated By: Jeremy Bailey
Calibrated Date: 14-Nov-23

Calibration Due: 14-Nov-24
Signature:

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Customer: Universal Thermal

Argon Carrier Flow #2

Form Number: F-335-057 Rev. AD 14-Feb-12

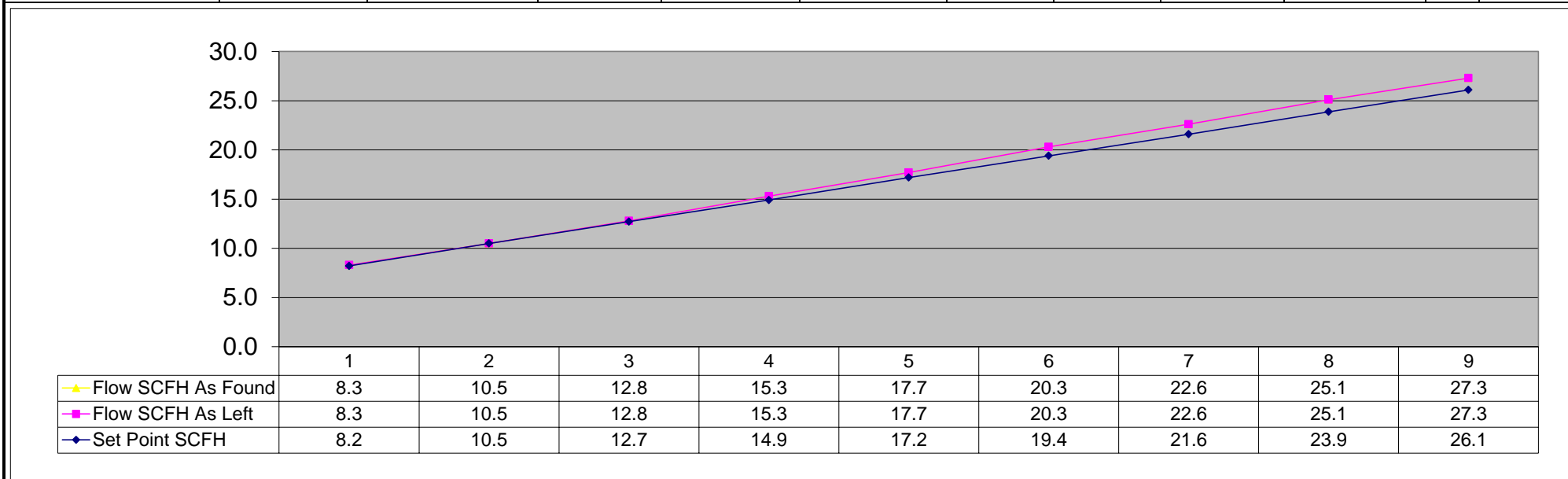
Certificate Number: 2023-544

Page: 10 of 10

Console:	Miller Thermal 3620	Serial Number:	KC260043
Device ID Number:	N/A	Booth Number:	Plasma
Device Under Test:	#77 orifice	Scale Rate:	Flow is in SCFH
		Full Flow SCFH [FS]:	46.22
		Type of Gas:	Argon

Testing Instrument:	Mass Flow Meter	Alicat 75 scfh	Serial Number:	282154
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Carrier Gas #2 Gauge Set Point	Critical Orifices SCFH Converted	As Found NIST SCFH	As Found Actual SCFH	As Found SCFH % Deviation	Tolerances Pass/Fail	As Left NIST SCFH	As Left SCFH Deviation	As Left SCFH % Deviation	Tolerances Pass/Fail
20	8.2	8.3	0.1	0.2	Pass	8.3	0.1	0.2	Pass
30	10.5	10.5	0.0	0.0	Pass	10.5	0.0	0.0	Pass
40	12.7	12.8	0.1	0.2	Pass	12.8	0.1	0.2	Pass
50	14.9	15.3	0.4	0.8	Pass	15.3	0.4	0.8	Pass
60	17.2	17.7	0.5	1.0	Pass	17.7	0.5	1.0	Pass
70	19.4	20.3	0.9	1.9	Pass	20.3	0.9	1.9	Pass
80	21.6	22.6	1.0	2.1	Pass	22.6	1.0	2.1	Pass
90	23.9	25.1	1.2	2.5	Pass	25.1	1.2	2.5	Pass
100	26.1	27.3	1.2	2.5	Pass	27.3	1.2	2.5	Pass



Calibrated By: Jeremy Bailey
Calibrated Date: 14-Nov-23

Calibration Due: 14-Nov-24
Signature:

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